

SOLDAVIGA

FUNDIDOS

FERRO FUNDIDO QUADRADO V-2

Dimensão Bruta de Fundição		Recomendação de Usinagem por face		Peso
mm	in	mm	in	Kg/m
31,75	1.1/4	2,286	.090	7,24
38,1	1.1/2	2,286	.090	10,37
41,28	1.5/8	2,286	.090	12,07
44,45	1.3/4	2,286	.090	14,12
50,8	2	2,286	.090	18,44
57,15	2.1/4	2,286	.090	24,13
63,5	2.1/2	2,286	.090	29,25
69,85	2.3/4	2,286	.090	35,62
76,2	3	2,286	.090	41,81
82,55	3.1/4	2,286	.090	49,29
88,9	3.1/2	2,54	.100	57,69
92,25	3.3/4	2,54	.100	62,12
107,95	4.1/4	2,54	.100	82,34
120,65	4.3/4	2,54	.100	106,26
133,35	5.1/4	2,794	.110	125,8
158,75	6.1/4	3,175	.125	182,09
184,15	7.1/4	3,556	.140	245,04
212,72	8.3/8	3,937	.155	325,22
238,12	9.3/8	4,318	.170	410,86
260,35	10.1/4	4,699	.185	494,81
311,15	12.1/4	5,88	.220	706,74

FERRO FUNDIDO REDONDO V-2 / V-3 / V-4 / V-5

Dimensão Nominal		Dimensão Bruta com Sobrematerial		Peso
mm	in	Pol.	mm	Kg/m
34,93	1.3/8	1.375	37,08	7,8
38,1	1.1/2	1.500	40,26	9,25
41,28	1.5/8	1.625	43,43	10,51
44,45	1.3/4	1.750	46,61	12,07
50,8	2	2.000	52,96	15,88
53,98	2.1/8	2.125	56,77	18,22
57,15	2.1/4	2.250	59,94	20,33
60,33	2.3/8	2.375	63,12	22,54
63,5	2.1/2	2.500	66,29	24,89
66,68	2.5/8	2.625	69,47	27,3
69,85	2.3/4	2.750	72,64	29,66
73,03	2.7/8	2.875	75,82	32,53
76,2	3	3.000	78,99	35,31
79,38	3.1/8	3.125	82,55	38,54
82,55	3.1/4	3.250	85,72	41,57
85,73	3.3/8	3.375	88,9	44,73
88,9	3.1/2	3.500	92,07	48
92,08	3.5/8	3.625	95,25	51,14
95,25	3.3/4	3.750	98,42	54,79
101,6	4	4.000	104,77	62,14
107,95	4.1/4	4.250	111,51	70,39
114,3	4.1/2	4.500	117,86	78,59

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120,65	4.3/4	4.750	124,21	87,32
127	5	5.000	130,56	96,48
133,35	5.1/4	5.250	137,29	106,67
139,7	5.1/2	5.500	143,64	116,79
146,05	5.3/4	5.750	149,99	127,34
152,4	6	6.000	156,34	138,33
158,75	6.1/4	6.250	163,07	150,53
165,1	6.1/2	6.500	169,42	162,47
171,45	6.3/4	6.750	175,77	174,86
177,8	7	7.000	182,12	187,76
184,15	7.1/4	7.250	188,98	202,13
190,5	7.1/2	7.500	195,33	215,98
203,2	8	8.000	208,03	244,95
209,55	8.1/4	8.250	215,04	261,7
215,9	8.1/2	8.500	221,39	280,85
222,25	8.3/4	8.750	227,74	297,7
228,6	9	9.000	234,09	313,18
241,3	9.1/2	9.500	247,75	351,74
247,65	93/4	9.750	254,1	370
254	10	10.000	260,45	388,72
260,35	10.1/4	10.250	270,51	419,33
266,7	10.1/2	10.500	276,76	439,93
279,4	11	11.000	289,56	480,47
292,1	11.1/2	11.500	306,88	539,67
304,8	12	12.000	319,58	585,26
317,5	12.1/2	12.500	332,28	632,7
330,2	13	13.000	344,98	681,99
355,6	14	14.000	370,38	786,12
381	15	15.000	395,78	897,63
406,4	16	16.000	421,18	1.009,58
431,8	17	17.000	451,15	1.158,37
457,2	18	18.000	476,55	1.292,49
482,6	19	19.000	501,95	1.433,93
508	20	20.000	527,35	1.582,72
533,4	21	21.000	552,75	1.726,87
558,8	22	22.000	576,15	1.876,17
584,2	23	23.000	603,55	2.058,86

FERRO FUNDIDO RETANGULAR V-2

Dimensão Bruta de Fundição		Recomendação de Usinagem por face		Peso
mm	in	mm	in	Kg/m
31,75 x 57,15	1.1/4 x 2.1/4	2,286 x 2,286	.090 x .090	13,21
31,75 x 82,55	1.1/4 x 3.1/4	2,286 x 2,286	.090 x .090	19,01
31,75 x 107,95	1.1/4 x 4.1/4	2,286 x 2,540	.090 x .100	24,89
31,75 x 133,35	1.1/4 x 5.1/4	2,286 x 2,794	.090 x .110	30,48
31,75 x 158,75	1.1/4 x 6.1/4	2,286 x 3,175	.090 x .125	35,11
31,75 x 260,35	1.1/4 x 10.1/4	2,286 x 4,690	.090 x .185	60,17
38,10 x 57,15	1.1/2 x 2.1/4	2,286 x 2,286	.090 x .090	15,63
38,10 x 82,55	1.1/2 x 3.1/4	2,286 x 2,286	.090 x .090	22,23
38,10 x 107,95	1.1/2 x 4.1/4	2,286 x 2,540	.090 x .100	30,41
38,10 x 133,35	1.1/2 x 5.1/4	2,286 x 2,794	.090 x .110	35,9
38,10 x 158,75	1.1/2 x 6.1/4	2,286 x 3,175	.090 x .125	43,17
44,45 x 50,80	1.3/4 x 2	2,286 x 2,286	.090 x .090	16,26
44,45 x 107,95	1.3/4 x 4.1/4	2,286 x 2,540	.090 x .100	35,11
44,45 x 114,30	1.3/4 x 4.1/2	2,286 x 2,540	.090 x .100	36,7
44,45 x 158,75	1.3/4 x 6.1/4	2,286 x 3,175	.090 x .125	50,66
50,80 x 63,50	2 x 2.1/2	2,286 x 2,286	.090 x .090	22,81
50,80 x 92,08	2 x 3.5/8	2,286 x 2,540	.090 x .100	33,06
57,15 x 82,55	2.1/4 x 3.1/4	2,286 x 2,286	.090 x .090	33,34

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57,15 x 107,95	2.1/4 x 4.1/4	2,286 x 2,540	.090 x .100	43,62
57,15 x 133,35	2.1/4 x 5.1/4	2,286 x 2,794	.090 x .100	56,03
57,15 x 158,75	2.1/4 x 6.1/4	2,286 x 3,175	.090 x .125	64,52
57,15 x 209,55	2.1/4 x 8.1/4	2,286 x 3,937	.090 x .155	86,75
63,50 x 158,75	2.1/2 x 6.1/4	2,286 x 3,175	.090 x .125	71,38
63,50 x 184,15	2.1/2 x 7.1/4	2,286 x 3,556	.090 x .140	82,66
63,50 x 209,55	2.1/2 x 8.1/4	2,286 x 3,937	.090 x .155	94,01
76,20 x 209,55	3 x 8.1/4	2,286 x 3,937	.090 x .155	118,36
85,55 x 107,95	3.1/4 x 4.1/4	2,286 x 2,540	.090 x .100	64,49
82,55 x 260,35	3.1/4 x 10.1/4	2,286 x 4,699	.090 x .185	157,75
107,95 x 133,35	4.1/4 x 5.1/4	2,540 x 2,794	.100 x .110	105,08
139,70 x 165,10	5.1/2 x 6.1/2	2,794 x 3,175	.110 x .125	168,37
177,80 x 406,40	7 x 16	2,794 x 3,175	.110 x .125	522,31
209,50 x 361,90	8.1/4 x 14.1/2	2,794 x 3,175	.110 x .125	547,91